

There's a new milk man in town!

Milk Carton Waste

- Surveys returned by Woodburn, Silver Falls, St.
 Paul & Cascade School Districts.
- Only counting the 22 of the schools with dishwashers, these schools use 1.6 million cartons/year.
- These 4 districts represent 12,133 (19.5%) of the 62,270 students in public schools in Marion County.
- Students in K-12 public schools = 18.25% of total Marion County residents

Dairy LCA: Understanding Dairy's Impact from Grass to Glass

Processing

There are more than 1,000 U.S. processing plants that turn milk into cheese, yogurt, ice cream, powdered milk and other products.

Milk Transport

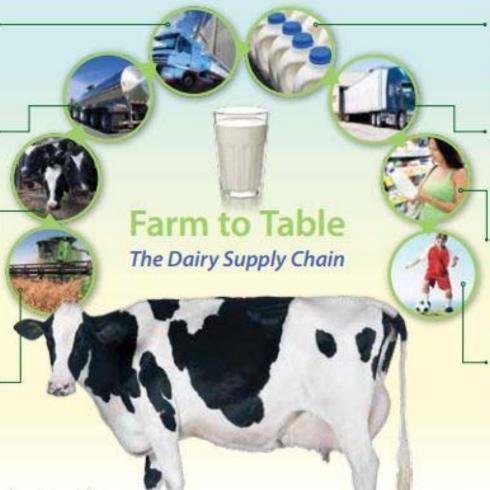
Milk is transported from farm to processing company in insulated tanker trucks. The average truck carries 5800 gallons of milk and travels approximately 500 miles round trip.

Milk production

Dairy cows are housed, fed and milked on dairy farms across the country. On average, a cow in the United States gave about 21,345 pounds of milk in 2012.

Production of feed for cows

The dairy supply chain begins with growing crops such as corn, alfalfa hay and soybeans to feed dairy cows. About 35 percent of feed is grown on the farm by dairy farmers; the rest is purchased from other farmers.



Packaging

Packaging is typically done by the dairy processor. Both paperboard and plastic containers are designed to keep dairy products fresh, clean and wholesome.

Distribution

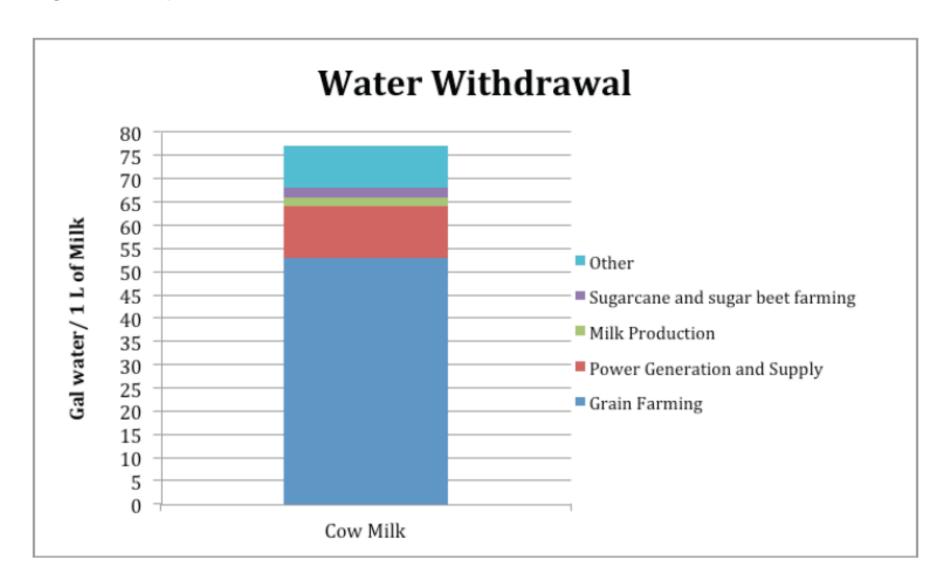
Distribution companies deliver dairy products from the processor to retailers, schools, and other outlets in refrigerated trucks.

Retail

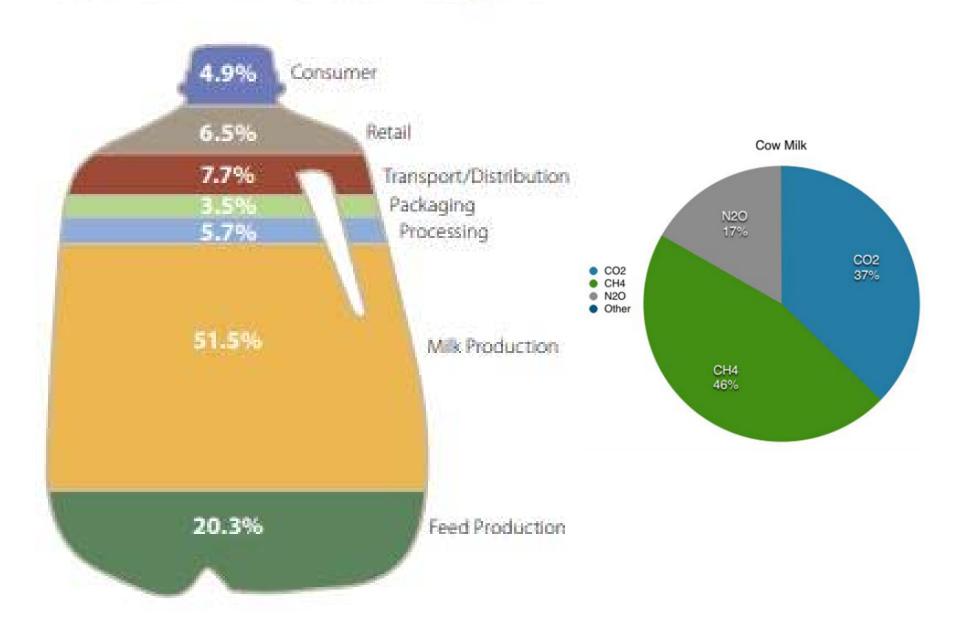
Milk and dairy products are available at 178,000 retail outlets of all shapes and sizes — from convenience stores and neighborhood groceries, to large discount stores and warehouse outlets.

Consumer

Milk and milk products deliver many essential nutrients to the diet of Americans. It takes 291.5 gallons of water to make 1 gallon of milk.



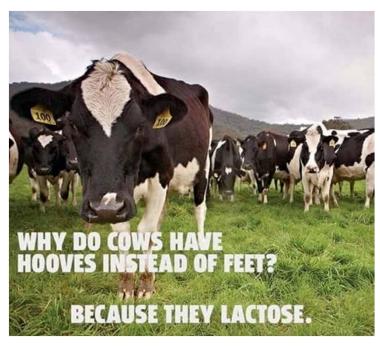
U.S. Fluid Milk Carbon Footprint



DEQ Grant

(E) Project Budget and Summary	DEQ Grant Funds Requested	Matching Funds (if applicable)	Total Costs
A. Personnel Services	\$0	\$0	\$0
B. Professional Services	\$0	\$0	\$0
C. Services and Supplies		\$10,000	\$10,000
D. Capital Outlay	\$76,721.76	\$5,000	\$81,721.76
E. Total DEQ Grant Funds Requested	\$76,721.76		
F. Total Matching Funds Committed to the Project		\$15,000	
G. Total Project Cost			\$91,721.76

- 12-15 milk dispensers
- Cups
- Dishwasher racks/dollies/stand
- Durable trays
- Washable utensils
- Education
- Grant winners announced in mid-December
- Focus on smaller school districts
- Interest from SKSD



Benefits

- Less wasted milk
- No carton waste
- Kids drink more milk because it tastes better
- Kids drink more white/less chocolate milk (less sugar)
- Vehicle for waste reduction education
- Schools may save money, especially if switching from disposable trays/boats to durables
- Schools may save on disposal costs
 - o 50% of school lunch trash is milk cartons

- Cartons are often thrown away half-full, adding to the weight of the garbage and contributing to injuries and messes when waste is carried out.
- Without cartons in the garbage, trash cans do not fill as quickly and custodians don't have to empty the trash as often, which saves time and trash bags.
- Milk carton recycling is no longer available.
- Milk dispensers are more energy efficient than coolers for milk cartons which may reduce school energy bills.











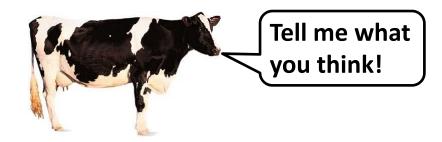
- 7% of all American adults believe that chocolate milk comes from brown cows.
- That works out to 16.4 million people which is 4 times the number of people in Oregon.
- The equivalent number of people do not know that chocolate milk is milk, cocoa and sugar.







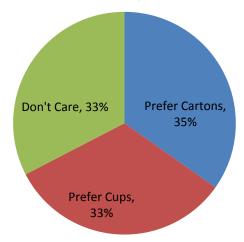




Why Prefer Cups?

- Milk in cups tastes better 11
- Cups reduce trash 5
- Easier to get the amount you want so you waste less milk 5
- Feels more natural to drink out of a cup - 5
- Cartons can be hard to open 4
- Cups can be refilled 3
- Better for the environment 3
- Cups save the school money 2
- Cleaner 2
- Milk in cups is healthier.
- Milk doesn't get icy like it does in cartons.

Silverton Middle School Students Prefer (138 surveys)



Why Prefer Cartons?

- Taste better 12
- Cartons don't spill as easily 12
- Cartons seem cleaner (germs) 7
- Easier to grab &/or carry 4
- Don't have to clean them 3
- Cups mean waiting in line 2
- The milk in the dispensers can run out.

180 Milk Cartons a Year (1/student/lunch)





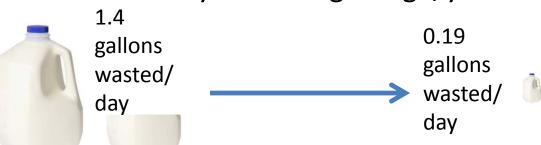
Silverton Middle School

Pre Audit

- o 8.5 gallons milk sold
- 1.4 gallons wasted (16%) = 252 gallons wasted/year
- 136 cartons (90% chocolate)
- 21 gallons/day of carton garbage
- 18.7 cubic yards of garbage/year

Post Audit

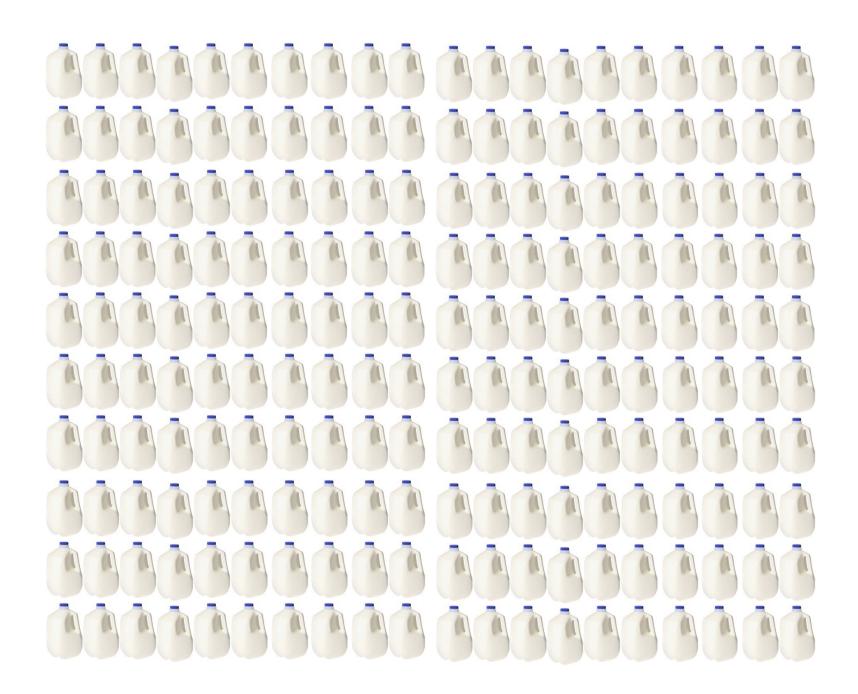
- o 9.7 gallons sold
- 0.19 gallons wasted (2%) = 34.2 gallons wasted/year
- 18.7 cubic yards less garbage/year

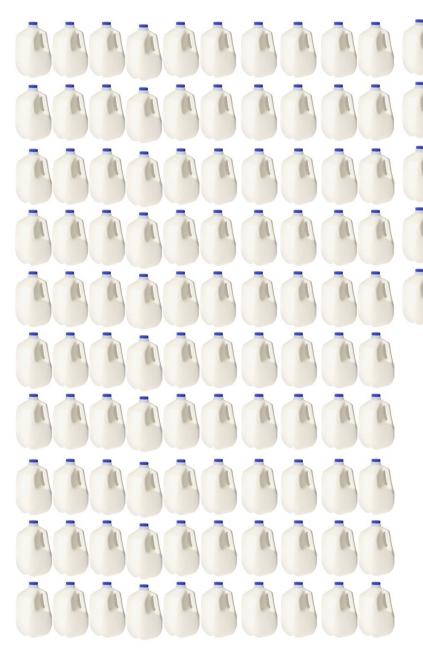




Scotts Mills

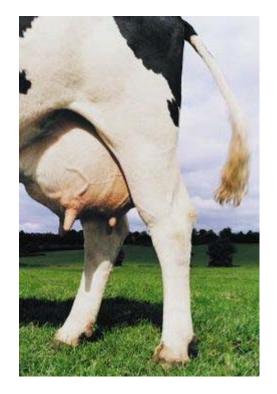
- 4.4 gallons milk sold
 - Audit #1: 1.9 gallons wasted (43%) = 342 gallons/year
- 70 cartons (90% chocolate)
- 11 gallons/day of carton garbage
 - 0 1,980 gallons/year = 10 cubic yards/year





342 gallons/year of milk wasted in one small school!

It's an utter shame to waste that much milk!





DON'T CRY OVER WASTED MILK DAY

FEBRUARY 11

Sustainability Captains

- \$1,000 stipend
- OGS certified
- Green Team
- Assist with dispenser program
- Waste audits
- Facilitate assemblies
- Field trips
- Waste reduction lessons





Resources for Schools





RECYCLE PAPER













Bottle and can recycling container

Classroom Party Kits



Water Bottle Filling Stations & Bottles





Hand Dryers



Classroom Kits & Presentations

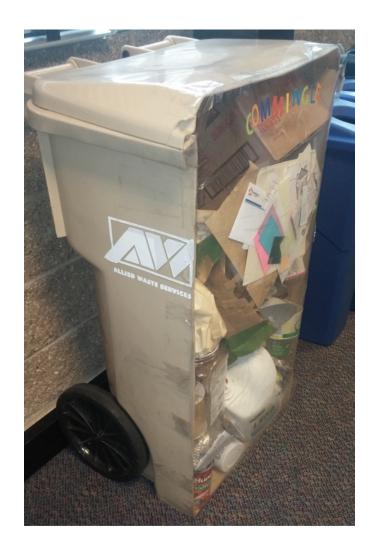
Example:

- Textiles and environmental impacts
- Make every thread count
- STEAM connections
- Reuse message w/ used shirts





School Assemblies & Displays



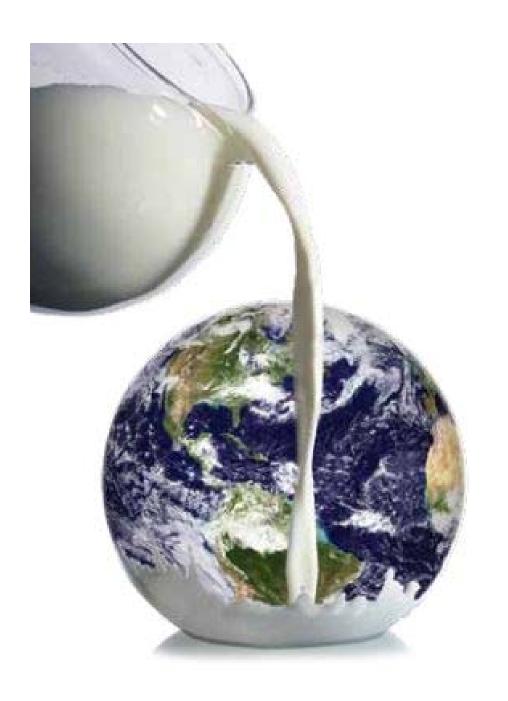






Recycling 101 in High Schools





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